

*Visual Warehouse is the real-time warehouse management system that makes accuracy, speed and savings a reality. It incorporates technology on all levels to support your customers' demanding requirements.*

*Visual Warehouse is the modular solution designed to grow with your business.*



## THE WAREHOUSE MANAGEMENT SYSTEM WITH A CUSTOM FIT

*Visual Warehouse* is the full-featured, RF-based warehouse management system that helps you manage inventory from receipt to shipment. Through the use of configuration options and switches, system behavior can be tailored to accommodate your specific business requirements. And because *Visual Warehouse* is a standard product, your investment is protected with regular upgrades and support. *Visual Warehouse's* modular design lets you automate some or all of the following tasks.

**RECEIVING** — The Receiving module lets you track the receipt of material from vendors or from internal production operations. Bar code labels may be produced for items, containers or pallets. If desired, items and quantities may be validated against an expected receipts list. Because *Visual Warehouse* is a real-time system, received material is immediately available to fill customer orders. Material may be set aside for crossdock, received directly to a storage location, or placed in a temporary staging location to be handled later with the Putaway transaction.

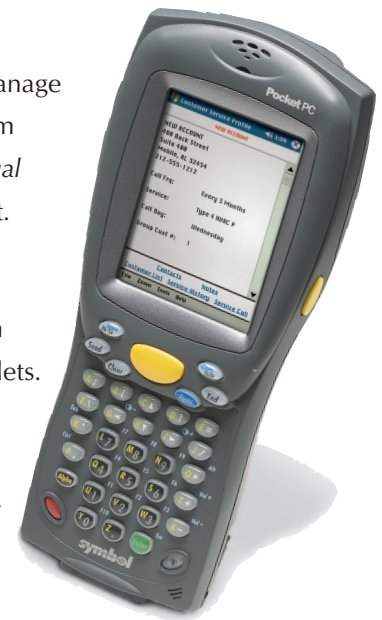
**PUTAWAY** — The Putaway module is used to move material from staged receiving locations to final storage locations. Based on system configuration, material may be moved to prime locations, locations holding like items, empty locations and more. Users may specify the Putaway sequence or use the system's suggested sequence which directs users through the warehouse in an optimized travel path.

**ORDER PICKING** — The Picking module provides an extremely flexible and efficient method for picking orders without any paperwork. Many options are offered including order picking, group picking and zone picking. If desired, orders may be picked by priority or user-defined type (customer order, production order, etc.) Consistent with other *Visual Warehouse* functions, the system suggests pick locations in an optimized travel path, and alternative pick locations are available at the touch of a key.

**PACKING AND SHIPPING** — The Packing and Shipping modules are used to box, verify and ship orders that have been picked. Bar code labels, RFID tags, packing lists, bills of lading and shipping manifests may be produced to identify boxes and shipment contents. *Visual Warehouse* integrates with several small-package shipping systems.

**CYCLE COUNT** — The Cycle Count module can be used to verify inventory for a specific item or location, or it can be used to perform a complete physical inventory. Cycle counts, like other *Visual Warehouse* tasks, may be performed in user-directed and system-directed modes. Inventory discrepancies may be corrected automatically and immediately, or they may be flagged for later review. Because *Visual Warehouse* is a real-time system, there is no need to "freeze" inventory during the cycle count process.

**REPLENISHMENT** — The Replenishment module lets you move material from bulk storage to forward pick locations. *Visual Warehouse* maintains maximum and minimum quantities for any desired item and location. As an on-hand quantity falls below the defined minimum, *Visual Warehouse* creates a replenishment requirement for that item and location. Users are later directed to move material to depleted locations.



*"Visual Warehouse has allowed us to increase order accuracy by 50%, improve ship dates, become bar code compliant, and better serve our customers. We use Visual Warehouse at several sites including one that ships over a million dollars of product per day."*

— ARCHIE MOE, IS MANAGER,  
DANAHER TOOL GROUP



*"KARE sold us a great product and helped us better define our inventory management processes. Their experts worked with us from design through implementation to ensure a perfect fit. We've reduced our quarterly inventory effort by 75% and no longer have to stop our operations to perform the task!"*

— PAT FISKE, DIRECTOR OF OPERATIONS,  
RETAIL STORE SYSTEMS, INC.

# The Modular Warehouse Solution...